

HAC Jetting

Version	503 DCDI		Dual Carb		582 UL DCDI		618 UL DCDI			
	Single Carb	Dual Carb	582 UL DCDI	618 UL DCDI	PTO- side	MAG- side	PTO- side	MAG- side		
with intake silencer	YES	NO	YES	NO	YES	NO				
part no. BING no.	—	—	—	—	—	—	—	—		
BING no.	—	—	—	—	—	—	—	—		
location	—	—	—	—	—	—	—	—		
part no. Standard 1	887 800	887 800	887 800	887 800	887 805	887 805	887 805	887 805		
main jet	HD 195	HD 200	HD 180	HD 185	HD 180	HD 175	HD 190	HD 175		
idle jet	LD 45	LD 45	LD 45	LD 45	LD 55	LD 55	LD 55	LD 55		
needle jet	ND 2,72	ND 2,72	ND 2,68	ND 2,74	ND 2,68	ND 2,72	ND 2,72	ND 2,72		
jet needle	DN 15K2	DN 15K2	DN 15K2	DN 8L2	DN 15K2	DN 11G2	DN 9M10J	DN 9M10J		
needle position	NP 3	NP 4	NP 2	NP 1	NP 3	NP 3	NP 3	NP 3		
cold start jet	SD 150	SD 150	SD 150	SD 150	SD 150	SD 150	SD 150	SD 150		
idle air adjusting screw	LS 0,5	LS 0,5	LS 2	LS 0,5	LS 1	LS 1	LS 1	LS 1		
float needle valve	NS 1,5	NS 1,5	NS 1,5	NS 1,5	NS 1,5	NS 1,5	NS 1,5	NS 1,5		

note 1 carburetor without jetting

HAC only